

Product: **Plastic Adhesion Promoter**

Article no. 680 009

Important product characteristics:

- good adhesion on all exterior automotive plastic parts
- high elasticity
- very fast drying
- easy and quick application
- can be coated directly with SprayMax® PLASTIC COLOURS, RAL COLOURS, BASECOATS
- high reach
- contains a small amount of aluminium to show primed areas



Usage:

- priming and adhesion promotion on all normal exterior automotive plastics parts
- can be coated with, e.g., SprayMax® 1K ACRYLIC PRIMER, PLASTIC COLOURS, RAL COLOURS, BASECOATS

Application properties:

- 1 light spray pass
- air drying 10 min. / 70°F (20°C)
- can be coated after 10 min. / 70°F (20°C)

Substrate:

- PP, PP/EPDM, ABS, SAN, PC, PA, PUR-RIM, R-TPU, PPO, PBT, PUR-foam, UP-GF plastics
- the substrate must be free from separating products

Preparation:

- Remove all rust from repair spot, clean surface well and sand with the appropriate grit paper. The surface must be dry and free from grease and dust. Shake aerosol vigorously for 2 minutes, spray to test.
- Clean surface with SprayMax® SILICONE REMOVER 680 090.

Application:



1 = 1 - 2 microns



air drying 10 min / 70°F (20°C)
can be coated 10 min / 70°C (20°C)

Important:

- For professional use only
- Shelf life: 24 months / 70°F (20°C)



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