

Product: **2K PRIMER FILLER**

Article no. 680 030

**Important product characteristics:**


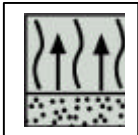

- excellent atomization
- easy and quick application
- long pot-life
- excellent adhesion
- very good corrosion protection
- quick drying
- easy polishing
- smooth flow



**Usage:**

- refinishing of parts and spot repair

**Application properties:**

-  2 - 3 spray passes
-  flash-off time between coats: approx. 5 minutes  
 air drying over night at 70°F (20°C) or  
 force drying 30 min. at 140 - 160°F (60°C) object temperature  
 flash-off time: 5 - 10 min.
-  infra-red drying possible


**Substrate** (properly prepared, cleaned and sanded):

- blank metals
- aluminium
- galvanized metals
- polyester surfaces
- painted surfaces

### Preparation:

- Clean surface with SprayMax® SILICONE-REMOVER, sand with appropriate grit paper
- Mixing of SprayMax® 2K PRIMER FILLER with hardener:  
Take red button from cap, attach to valve on aerosol bottom. Press button with the ball of your hand until stop is reached.
- Shake aerosol for 2 minutes vigorously to mix SprayMax® 2K PRIMER FILLER and hardener. Spray to test. Pot life: 8 hours.

### Application

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2 spray passes = 60 - 80 µm

2 spray passes = 100 - 120 µm

### Specific characteristics:

- Type of coating: two-component acrylic resins

### Important:

- Pot life: 8 hours
- Contains isocyanate
- For professional use only
- Shelf life: 12 months 70°F (20°C)



This product contains isocyanate. Individuals with lung or breathing problems or prior reactions to isocyanates must not be exposed to vapour or spraymist. Before using read all safety information on the aerosol label and the material safety data sheet.

SprayMax® is a registered trade mark of the Peter Kwasny Group.

The information contained in this paper corresponds to our present knowledge and is a guide to our products and their uses. It is not to be understood as a guarantee for certain properties of our products or of their specific applications. The warnings printed on our labels must be respected. Any industrial property rights should be observed. We guarantee product quality under the terms of our general conditions of sale.

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