



TECHNICAL INFORMATION SHEET

Sept. 2004

Product: **1K FILL-IN System for
1K basecoats**

FILL-IN System: An aerosol prefilled with propellant gas and solvent.
The product is only ready for use after the paint has
been added by a filling machine.

product no. 680 070 series A
product no. 680 073 series B

SprayMax aerosol technology:

- broadjet atomization (spray pattern analogue to spray gun)
- high paint output
- constant atomization pressure
(until aerosol is completely empty)

The most important product characteristics:

- easy, time-saving application
- excellent atomization
- easy blending-in

Application:

- parts refinishing and spot repair

Application properties:

- 2 - 3 spray passes
- overcoatable with 2K clearcoat after 15 min. flash-off at 20°C

Substrate:

- SprayMax® 1K ADHESION PRIMER 680 001 red brown
- SprayMax® 1K PRIMER FILLER 680 002 beige / 680 003 grey /
680 010 dark grey / 680 011 black
- SprayMax® 1K ACRYLIC FILLER
680 004 grey; 680 005 light grey; 680 006 medium grey, 680 007 dark grey
- SprayMax® 2K PRIMER FILLER 680 030 grey
- SprayMax® 2K RAPID PRIMER FILLER non-isocyanate 680 031
- SprayMax® 2K EPOXY PRIMER FILLER beige 680 032




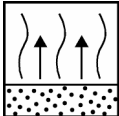
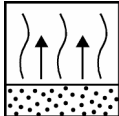


TECHNICAL INFORMATION SHEET

Preparation:

- Prepare and sand substrate as normally; clean with SprayMax® Silicone-Remover no. 680 090.

Application:

-  2 – 3 spray passes = ca. 20 microns
-  flash off between coats:
5 minutes
-  can be coated after
15 min. flash-off time

Important

- for professional use only
- shelf life (without paint): 24 months / 20°C
- **IMPORTANT:** SprayMax® FILL-IN is a semi-finished product.
The product is finished after the paint has been filled into the aerosol (with a filling machine);
the producer of the final product (fill-in aerosol) is liable.
- Product no. 680 070 series A is suitable for Spies Hecker Permacron basecoat 293, 295; Standox basecoat;
product no. 680 073 series B is suitable for Lesonal basecoat

SprayMax® is a registered trade mark of the Peter Kwasny Group.

The information contained in this paper corresponds to our present knowledge and is a guide to our products and their uses. It is not to be understood as a guarantee for certain properties of our products or of their specific applications.

The warnings printed on our labels must be respected. Any industrial property rights should be observed. We guarantee product quality under the terms of our general conditions of sale.

Peter Kwasny GmbH
Heilbronner Strasse 96
D-74831 Gundelsheim
Tel.: +49 (0)6269 95-0
Fax: +49 (0)6269 95-80
Email: info@kwasny.de
Internet: www.kwasny.de