



## TECHNICAL INFORMATION SHEET

Sept. 2004

Product name: **2K FILL-IN System for 2K topcoat**

FILL-IN System: An aerosol prefilled with propellant gas and solvent. The product is only ready for use after the paint has been added by a filling machine.

product no. 680 080 series A  
product no. 680 081 series C  
product no. 680 082 series D  
product no. 680 083 series B

### SprayMax aerosol technology

- broad jet atomization (spray pattern analogue to spray gun)
- high paint output
- constant atomization pressure (until aerosol is completely empty)



### The most important product characteristics:

- easy, time-saving application
- long pot life
- highest chemical and weathering resistance
- permanent high gloss
- excellent flow

### Application:

- parts refinishing and Spot Repair

### Application properties:

- 2 – 3 spray passes, spray until paint flow is reached
- approx. 5 minutes flash-off time between spray passes

### Substrate:

- primed surface, properly sanded and cleaned
- good old paint, sanded and cleaned.



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### Preparation:

- Clean surface with SprayMax® SILICONE-REMOVER, sand with the appropriate grit paper.
- Mixing of the SprayMax® 2K TOPCOAT with the hardener:  
Take red button from cap, attach to valve on aerosol bottom. Press button with the ball of your hand until stop is reached.
- Shake aerosol vigorously for 2 minutes minimum before and after pressing the button to mix SprayMax® 2K Topcoat and hardener. Spray to test.  
Pot life: 8 hours.

### Important:

- pot life: 8 hours
- contains isocyanate
- for professional use only
- shelf life of semi-finished product: 24 months / 20°C
- **IMPORTANT:** SprayMax® 2K FILL-IN is a semi-finished product. The product is finished after the paint has been filled into the aerosol (with a filling machine); the producer of the final product (fill-in aerosol) is liable.
- product no. 680 080 series A is suitable for Spies Hecker series 257, 270;  
Stadox Standocryl 2K topcoat;  
product no. 680 081 series C is suitable for Spies Hecker 2K 1-coat topcoat series 611,  
MultiMix Unicryl;  
product no. 680 082 series D is suitable for Spies Hecker texture spray series 449,  
MultiMix PUR TEX fine.  
product no. 680 083 series B is suitable for Lesonal 2K topcoat.

This product contains isocyanate. Individuals with lung or breathing problems or prior reactions to isocyanates must not be exposed to vapour or spraymist.  
Before using read all safety information on the aerosol label and the material safety data sheet.

SprayMax® is a registered trade mark of the Peter Kwasny Group.

The information contained in this paper corresponds to our present knowledge and is a guide to our products and their uses. It is not to be understood as a guarantee for certain properties of our products or of their specific applications.  
The warnings printed on our labels must be respected. Any industrial property rights should be observed. We guarantee product quality under the terms of our general conditions of sale.

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