

Product: **1-Coat Spray Paint for Cars**

### 1-Coat RAL Colours

RAL 1021 rape yellow gloss	article no. 680 129
RAL 3000 flame red gloss	article no. 680 116
RAL 5011 sky blue gloss	article no. 680 112
RAL 6011 reseda green gloss	article no. 680 111
RAL 6011 reseda green satin	article no. 680 119
RAL 7035 light grey gloss	article no. 680 113
RAL 9005 deep black gloss	article no. 680 101
RAL 9005 deep black satin	article no. 680 102
RAL 9005 deep black matt	article no. 680 103
RAL 9006 white aluminium gloss	article no. 680 115
RAL 9010 pure white gloss	article no. 680 109
RAL 9010 pure white satin	article no. 680 110



### Important product characteristics:

- easy application
- quick drying
- high reach
- good hiding power
- easy to blend in

### Usage:

- spot repair and refinishing of parts

### Application properties:

- 2 - 3 spray passes
- air drying: 12 hours at 70°F (20°C)

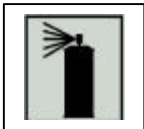
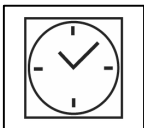
### Substrate:

- SprayMax® 2K PRIMER FILLER 680 030
- SprayMax® 1K ANTICORROSION PRIMER 680 001
- SprayMax® 1K PRIMER FILLER 680 002 beige, 680 003 grey
- SprayMax® 1K ACRYLIC FILLER 680 004
- Painted surfaces, sanded

### Preparation:

- Clean surface well, remove any rust, sand with the appropriate grit paper. The surface must be dry and free from grease and dust. Shake aerosol well for 2 minutes, spray to test.
- Clean surface with SprayMax® SILICONE REMOVER 680 090.

### Application:

-  2 – 3 = 30 – 40 microns
- 
 dust dry: 5 min. / 70°F (20°C)  
 ready for assembly: 30 min. / 70°F (20°C)  
 air drying: over night at 70°F (20°C)

### Specific characteristics:

- Type of coating: special nitro-synthetic resins

### Important:

- For professional use only
- Shelf life: 24 months / 70°F (20°C)



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